



Certificate US01/2541

The management system of

# Cascade Industrial Solutions

5145 36<sup>th</sup> Street S.E.  
Grand Rapids, MI 49512

4950 37<sup>th</sup> Street S.E.  
Grand Rapids, MI 49512

has been assessed and certified as meeting the requirements of

## ISO 9001:2000

For the following activities

**The design and manufacture of plastic containers, including residential refuse carts, commercial refuse containers, recycling containers, reusable material handling products, including pallets, large bins, and totes and injection molded products for office furniture and other commercial applications.**

Further clarifications regarding the scope of this certificate and the applicability of ISO 9001:2000 requirements may be obtained by consulting the organization.

This certificate is valid from January 8, 2004 until January 7, 2007.  
Issue 2. Certified since June 2001.

Authorized by

*Jim. Trol*  
Managing Director



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